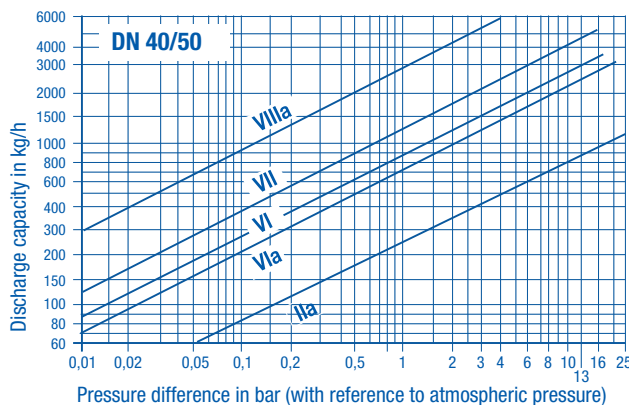
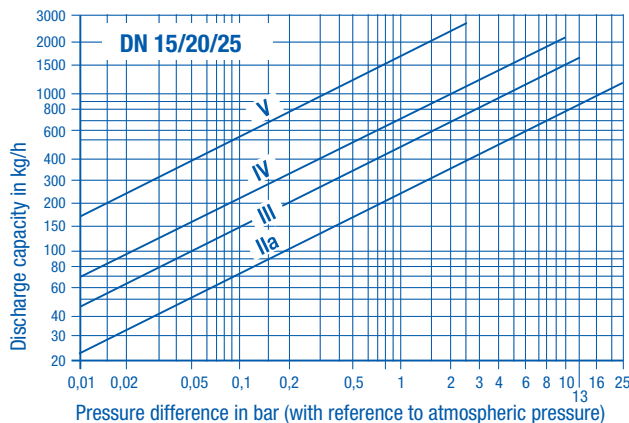


Additional equipment

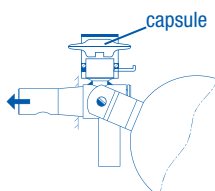
**Flow Direction:**



**Discharge capacity:**



For the cold condensate the discharge capacity is higher because of medium temperature and density.



**RIFOk-a-automatic venting (venting to interior):**

For start-up and permanent venting with high venting capacity. An special liquid inside the membrane capsule evaporates and condenses only a few degrees below the boiling point of water.

**Housing Material:**

- EN-JS 1049

**Nominal Diameter:** DN15, DN20, DN25, DN40, DN50

**Connections:**

- Flange DN15, 20, 25, 40, 50 according to DIN EN 1092-2, PN 25
- Flange 1/2", 3/4", 1", 1 1/2", 2" according to ANSI B 16.5, Class 150 / 300
- Female thread G1/2", G3/4", G1", G1 1/2" (BSP) according to DIN ISO 228-1
- Female thread 1/2", 3/4", 1", 1 1/2" NPT according to ANSI B 1.20.1
- Other connections on request

**Nominal pressure stage:** PN 25

**Operation Limits:**

max. operating pressure (bar g)	25	23	20
max. operating temperature (°C)	-10/120	200	300

**Media:** Steam, Air and gases on request.

**Function:** Increasing level opens and decreasing level closes the outlet without delay, independent of pressure and temperature fluctuations. The rotary slide valve is both swivel joint and shut-off device.

**Special characteristics:** A float-controlled trap for all flow directions and face to face length acc. to DIN, short series. The RIFOmat-Vario will be assembled as specified by customer. A change of flow direction can be accomplished on site by merely rotating the housing flange and repositioning the float control unit.

**Installation:** Vertical or horizontal direction of flow (model WR, WL, SO, SU) as per illustrations.

**Additional equipment against extra price:**

- RIFOk-a start up and permanent venting to interior
- Gastight under-level control unit
- Vent jet (interior)
- Reflective water level sight glass (RWG) up to 243 °C
- Drain plug
- Blow off valve for contaminants instead drain plug
- Check valve in outlet flange
- Bottom control valve to check min. condensate level
- Top control valve instead control screw
- Float control assembly for special applications (gases)

**Function Limits:**

Cross section	max line pressure in bar g	
	Steam	Compressed air
Ila	25	25
III	13	17
IV	10	14
V	2,5	3
VI	17	25
VIa	20	25
VII	16	25
VIIIa	4	6

**CE-Mark:**

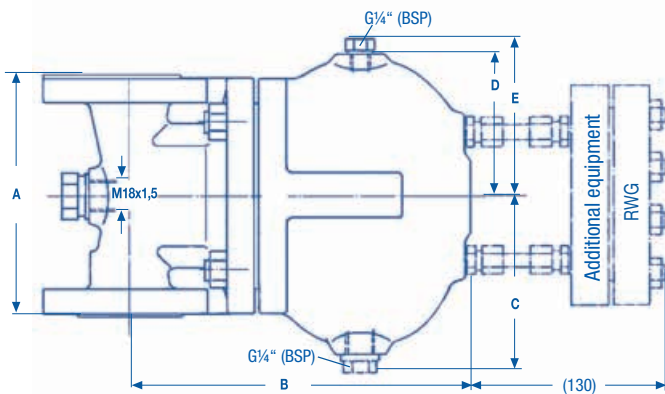
The pressure equipment described is a pressure-keeping component in accordance with the Pressure Equipment Directive 97/23/EC.

**DN15, DN20, DN25:** acc. art. 3, sub. 3, no CE-mark.

**DN40, DN50:** Conformity verified through the mark: CE 0525.

**Please state the following when making inquiries/placing orders:**

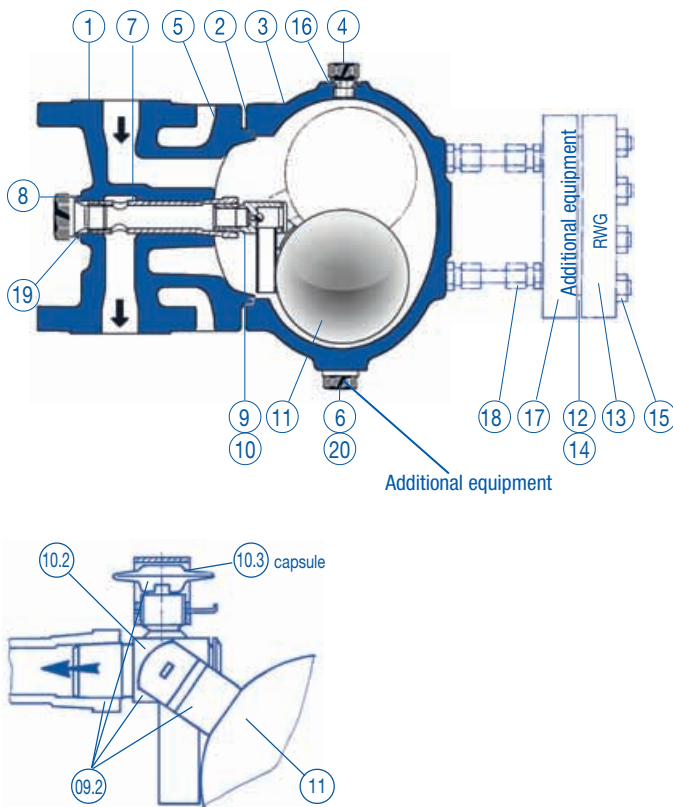
Medium, density, initial pressure, counter-pressure, temperature, quantity of condensation (kg/h).



Dimensions (in mm), Weights (in kg)

DN	15	20	25	40	50
A	150	150	160	230	230
B	225	225	225	300	300
C	115	115	115	150	150
D	95	95	95	135	135
E	105	105	105	150	150
Weights w/o RWG	13	13,5	14	34,5	35
Weights with RWG	14	14,5	15	36,5	37

## Spare Parts



- 1 **Housing flange part:** EN-JS 1049
- 2 **Housing gasket:** Soft iron / Copper\*
- 3 **Housing side part:** EN-JS 1049
- 4 **Control screw:** G $\frac{1}{4}$ " (BSP), SS 1.4104
- 5 **Housing screws:** 8.8 acc. DIN 939/934
- 6 **Drain plug:** G $\frac{1}{2}$ " (BSP), DIN 910 - 5.8
- 7 **Protective sleeve:** SS 1.4057
- 8 **Supporting screw:** SS 1.4104
- 9 **Float control assembly\*\*:**  
SS 1.4057 / 1.4112 / 1.4301 / 1.4104, or complete 1.4571\*
- 9.2 **Complete Float Control with built-on membrane capsule venting device RIF0ka\*\*:**  
SS 1.4057 / 1.4112 / 1.4301 / 1.4104 / VA-Hastelloy
- 10 **Supporting body assembly with rotary valve and cotter pin\*\*:**  
SS 1.4057 / 1.4112 / 1.4301 / 1.4104, or complete 1.4571\*
- 10.2 **Complete Supporting Structure incl. rotary slide valve, cotter pin and built-on RIF0ka-membrane capsule venting device\*\*:**  
SS 1.4057 / 1.4112 / 1.4301 / 1.4104
- 11 **Float with fork:** SS 1.4301 or 1.4571\*
- 12 **Maxoglas:** as per DIN 7081
- 13 **RWG frame:** S 235 JR
- 14 **2 gaskets for RWG:** Soft material
- 15 **RWG Screws:** A4-70, DIN 938/934
- 16 **Gasket for control screw:** Soft iron
- 17 **Frame:** S 235 JR
- 18 **Cutting ring threaded joint:** C-Steel
- 19 **Gasket for supporting screw:** Soft iron
- 20 **Gasket for drain plug:** Soft iron

To ensure correct part delivery, please specify the works standard sheet number 1100, connection size, part number for spare part orders, cross-section for control unit spare part orders, which is to find at the control unit.

\* Depending on operating conditions.

\*\* Single parts for the subassemblies cannot be supplied because of the requirements to tightness.