Series SA

General

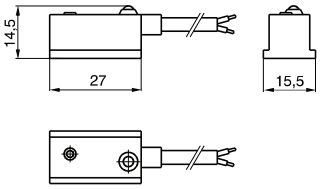
The limit switches, or magnetic sensors, must be mounted on cylinders with magnetic piston.
These, when hit by the magnetic field generated by the piston as it approaches, close the circuit sending an electrical signal to relay, solenoid valve or converse with the controlling electronic system of the machine. There are both ampulla Reed and Hall effect magnetic sensor available. The sensors are attached to the cylinder by a proper clamp, slot or adapter and may have an activation LED indicator.

Note: The magnetic sensors are according to the Directive **EMC 89/336/CEE** and following amendments.

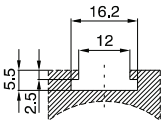
Instruction on how to use the sensors properly

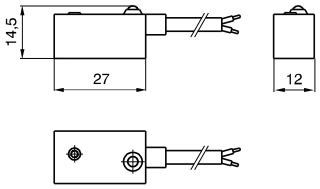
Particular attention should be paid in order not to exceed the wide operating limits shown in the next pages. Besides, the 2 wires sensors have never to be connected to the mains if a load has not been yet connected in series. These are the only cares that, if not followed, may cause damages to the sensor. Besides, please consider that, while loading, the current absorbed by the sensors might be 50% higher that the rated one.
In case of direct current (DC) feeding, the polarity of the connection must be observed: the brown cable must be connected to the plus (+) and the blue one to the minus (-).
For all sensors, particular attention has to be paid to external factors (like, for example, nearby live cables, electromagnetic fields generated by electric motors, nearby metallic bodies, etc.) since they can affect the magnetic field generated by the magnet inside the piston and therefore causing malfunctions.
Electrical cable length must be kept below 10 meters in order to guarantee proper functioning.
If needed, 10 meters cable length can be exceeded; Pneumax suggests the use of an inductor or resistor in series to the load in order to reduce the capacitive behavior of the cable.
In this case, the customer is responsible for the selection of the inductor or resistor value. Pneumax assume no responsibility in case of malfunction.
When using a two wire Reed type sensor always ensure that the correct load is applied in series on any of the two wires.
When using a sensor fitted with the SNAP connector pay attention to the orientation of the connector (see fig. page 6.6) because by inverting the connection the circuit will not be damaged, but the LED will not turn on. In case two or more sensors need to be connected in series, pay attention to the voltage drop generated (around 3V for each sensor), and, in case, use the version designed for in series connection.
Hall effect sensors are longer lasting if compared to the Reed version since they do not include any moving mechanical part.

Sensors with 2 wires cable (PUR Ø4,2 mm 2x0,34 mm²)



Slot detail
type "A"

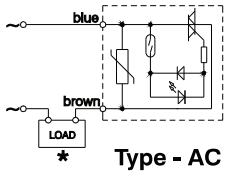




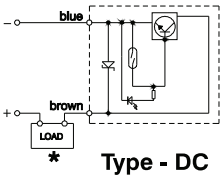
Diagrams and connections

Ordering code

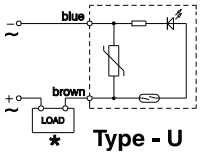
Cylinders and microbore cylinders	**1500.AC**	sensor for alternating current with led
	1500.DC	sensor for continuous current with led
	1500. U	universal sensor with led
	1500.U/1	universal sensor without led (REED ampulla only)
Rodless cylinders	**1600.AC**	sensor for alternating current with led
	1600.DC	sensor for continuous current with led
	1600.U	universal sensor with led
	1600.U/1	universal sensor without led (REED ampulla only)



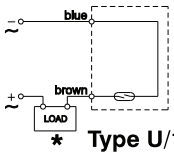
Type - AC



Type - DC



Type - U



Type U/1

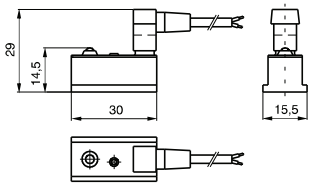
Technical characteristics	A.C.	D.C.	U		U/1	
			a.c.	d.c.	a.c.	d.c.
Maximum permanent current	1,5A	1,2A	0,5A		0,3A	
Maximum current (pulses of 0,5 sec.)	6A	1,5A	1A		0,8A	
Voltage range	12 - 230V	12 - 30V	3 - 230V	12 - 48V	0 - 230V	0 - 48V
Maximum permanent power	375VA	32W	20VA	15W	10VA	8W
Working temperature	-20° C - 70°C					
Maximum voltage drop	3V max	2V max	3V max		0V	
Cable section	2x0,34 mm² Ø4,2 mm PUR					
Degree of protection	IP 65					
Connecting time	2 ms					
Disconnecting time	1 ms					
Average working period	10^7 cicles					
Repetition of intervention point	± 0,1 mm					
Type of contact	N.O.					

***The load (LOAD) can be connected either to negative or positive pole.**

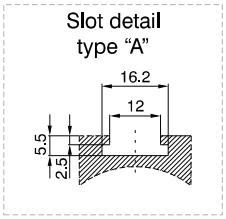
These sensors can be used on cylinders series:

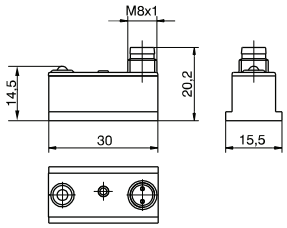
SERIES	DESCRIPTION	MOUNTED
1200	for microbore with threaded end covers and "TECNO-MIR" microbore	with clamps code 1260.Ø.F
	for microbore "MIR" with rolled end covers, cylinders from Ø16 to Ø32	with clamps code 1280.Ø.F
	for microbore "MIR-INOX" with rolled end covers	with clamps code 1280.Ø.FX
1306 - 1307 - 1308	for cylinders from Ø32 to Ø63	with brackets code 1306.A
	for cylinders from Ø80 to Ø125	with brackets code 1306.B
	for cylinders from Ø160 to Ø200	with brackets code 1306.C
1315	for cylinders Ø250 and Ø320 (ISO)	with brackets code 1306.D
1319 - 1320	for cylinders Ø32 and Ø40	with brackets code 1320.A
	for cylinders Ø50 and Ø63	with brackets code 1320.B
	for cylinders Ø80 and Ø100	with brackets code 1320.C
	for cylinders Ø125	with brackets code 1320.D
	for cylinders Ø160	with brackets code 1320.E
	for cylinders Ø200	with brackets code 1320.F
1390 - 1391	for cylinders ECOLIGHT Ø32 and Ø40	with brackets code 1390.A
	for cylinders ECOLIGHT Ø50 and Ø63	with brackets code 1390.B
	for cylinders ECOLIGHT Ø80 and Ø100	with brackets code 1390.C
	for cylinders ECOLIGHT Ø125 - Ø200	with brackets code 1390.D
1500	Compact cylinders "Europe" (from Ø32)	directly on groove
1605	Rodless cylinders	with brackets code 1600.A

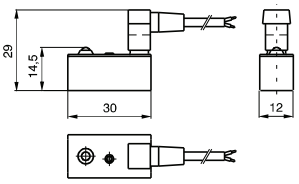
2 pin sensor for SNAP connector



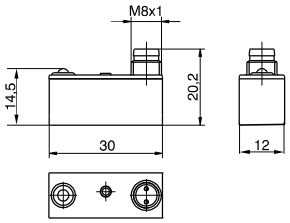
for cylinders and microbore







for rodless cylinders



Ordering code

Cylinders and microbore	**RS.DC**	sensor for continuous current with led normally open N.O.
	RS.UA	universal sensor with led normally open N.O.
	RS.UC	universal sensor with led normally closed N.C.
	RS.UA/1	universal sensor without led N.O. (REED ampulla only)
Rodless cylinders	**SRS.DC**	sensor for continuous current with led normally open N.O.
	SRS.UA	universal sensor with led N.O.
	SRS.UC	universal sensor with led normally closed N.C.
	SRS.UA/1	universal sensor without led N.O.
Cable	**C1**	connector with 2.5 m. cable 2 wires (PVC Ø3,5 mm 2x 0,25mm^2)
	C2	connector with 5 m. cable 2 wires (PVC Ø3,5 mm 2x 0,25mm^2)
	C3	connector with 10 m. cable 2 wires (PVC Ø3,5 mm 2x 0,25mm^2)

2 pin sensor for SNAP connector + C1 cable 2 wires (PVC Ø3.5 mm 2x0.25 mm^2)

Cylinders and microbore	**RS.DCC1**	sensor for DC current N.O. with LED and 2.5 m. cable
	RS.UAC1	universal sensor with led N.O. with connector and 2.5 m. cable
	RS.UCC1	universal sensor with led N.C. with connector and 2.5 m. cable
	RS.UAC1/1	universal sensor without led N.O. with connector and 2.5 m. cable (REED ampulla only)
Rodless cylinders	**SRS.DCC1**	sensor for continuous current with led normally closed N.O. with connector and 2.5 m. cable
	SRS.UAC1	universal sensor with led N.O. with connector and 2.5 m. cable
	SRS.UCC1	universal sensor with led N.C. with connector and 2.5 m. cable
	SRS.UAC1/1	universal sensor without led N.O. with connector and 2.5 m. cable (REED ampulla only)

2 pin sensor with M8 connettor

Cylinders and microbore	**RS8.DC**	sensor for DC current N.O. with LED and M8 plug
	RS8.UA	universal sensor N.O. with LED and M8 plug
	RS8.UC	universal sensor N.C. with LED and M8 plug
Rodless cylinders	**SRS8.DC**	sensor for DC current N.O. with LED and M8 plug
	SRS8.UA	universal sensor N.O. with LED and M8 plug
	SRS8.UC	universal sensor N.C. with LED and M8 plug
Cable	**MCH1**	cable 3 wires l=2.5m with M8 connector three wires (PUR Ø2.6 mm 3x 0.15 mm^2)
	MCH2	cable 3 wires l=5m with M8 connector three wires (PUR Ø2.6 mm 3x 0.15 mm^2)
	MCH3	cable 3 wires l=10m with M8 connector three wires (PUR Ø2.6 mm 3x 0.15 mm^2)

3 pin sensor for SNAP connector with 2 wires according to IEC 947 norms

Cylinders and microbore	**RS.DCNO**	sensor for continuous current with led normally open N.O., according to standard IEC 947
	RS.UANO	universal sensor with led normally open N.O., according to standard IEC 947
Cable	**C1NO**	connector with 2.5 m. cable, according to standard IEC 947 (PVC Ø3.5 mm 2x0.25 mm^2)
	C2NO	connector with 5 m. cable, according to standard IEC 947 (PVC Ø3.5 mm 2x0.25 mm^2)
	C3NO	connector with 10 m. cable, according to standard IEC 947 (PVC Ø3.5 mm 2x0.25 mm^2)

3 pin sensors for in series assembling with SNAP connector

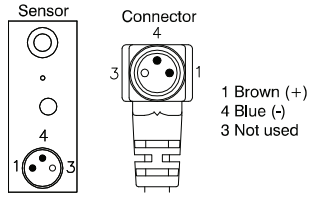
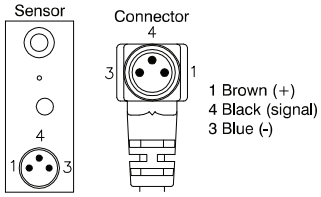
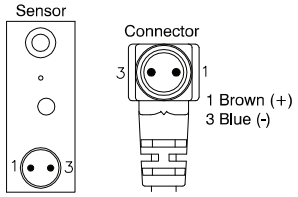
Cylinders and microbore Rodless cylinders	**RS.UA/1L**	universal sensor with led normally open N.O., for series assembly (3 wires)
	SRS.UA/1L	universal sensor with led N.O., for series assembly (3 wires)
Cable	**CH1**	connector with 2.5 m. cable 3 wires (PVC Ø3.5 mm 3x0.25 mm^2)
	CH2	connector with 5 m. cable 3 wires (PVC Ø3.5 mm 3x0.25 mm^2)
	CH3	connector with 10 m. cable 3 wires (PVC Ø3.5 mm 3x0.25 mm^2)

3 pin sensors for in series assembling with SNAP conn. + CH1 cable 3 wires (PVC ø3.5mm 3x0.25 mm^2)

Cylinders and microbore	**RS.UACH1/1L**	universal sensor with led N.O. with connector and 2.5 m. cable, for series mounting (3 wires)
Rodless cylinders	**SRS.UACH1/1L**	universal sensor with led N.O. with connector and 2.5 m. cable, for series assembly (3 wires)

3 pin sensors for in series assembling with M8 connector

Cylinders and microbore Rodless cylinders	**RS8.UA/1L**	universal sensor N.O. with LED for in series assembling (3wires) and M8 plug
	SRS8.UA/1L	universal sensor N.O. with LED for in series assembling (3wires) and M8 plug
Cable	**MCH1**	M8 connector with 2.5 m. cable 3 wires (PUR Ø2.6 mm 3x 0.15 mm^2)
	MCH2	M8 connector with 5 m. cable 3 wires (PUR Ø2.6 mm 3x 0.15 mm^2)
	MCH3	M8 connector with 10 m. cable 3 wires (PUR Ø2.6 mm 3x 0.15 mm^2)

For sensors according to IEC 947 Standard	For 3 wires SNAP & M8 sensors	For 2 wires SNAP sensors
Connection 2 wires 3 PIN	*Connection 3 wires 3 PIN*	*Connection 2 wires 2 PIN*
		

SNAP code connectors		M8 code connectors	
C1NO	Ø 3.5 mm	MC1	Ø 2.6 mm
C2NO	PVC	MC2	PUR
C3NO	2x 0.25 mm^2	MC3	2x 0.15 mm^2

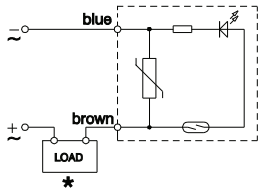
SNAP code connectors		M8 code connectors	
CH1	Ø 3.5 mm	MCH1	Ø 2.6 mm
CH2	PVC	MCH2	PUR
CH3	3x 0.25 mm^2	MCH3	3x 0.15 mm^2

SNAP code connectors	
C1	Ø 3.5 mm
C2	PVC
C3	2x 0.25 mm^2

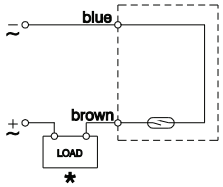
Technical characteristics	DC	UA				UA/1L		UA/1	
		a.c.		d.c.		a.c.	d.c.	a.c.	d.c.
Type of contact	N.O.	N.O.	N.C.	N.O.	N.C.	N.O.		N.O.	
Maximum permanent current	1.2A	0.5A	0.3A	0.5A	0.3A	0.5A		0.5A	
Maximum current (pulses of 0.5 sec.)	1.5A	1A	0.8A	1A	0.8A	1A		1A	
Voltage range	12 - 30V	3 - 250V	3 - 110V	12 - 48V		24V		0 - 250V	0 - 48V
Maximum permanent power	32W	20VA	10VA	15W	8W	20VA	15W	10VA	8W
Working temperature	-20°C - 70°C								
Maximum voltage drop	2V	<3V				0V			
Cables number	2					3		2	
Degree of protection	IP65								
Connecting time	2 ms								
Disconnecting time	1 ms								
Average working period	10^7 cicles								
Repetition of intervention point	±0.1 mm								

Diagrams and connections

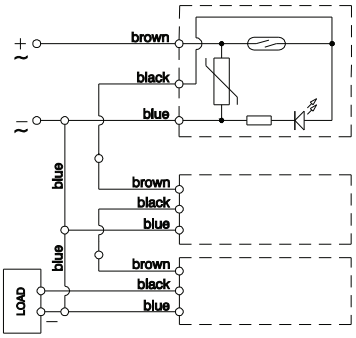
Type - UA



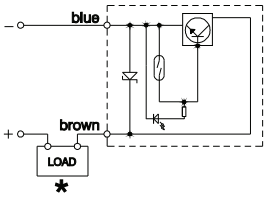
Type UA/1



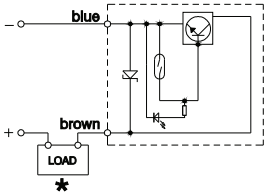
Type - UA/1L



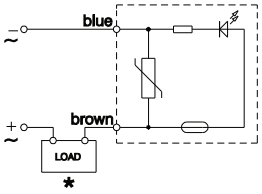
Type - DC



Type - DCNO



Type - UC



✱The load (LOAD) can be connected either to negative or positive pole.

These sensors can be used on cylinders series:

SERIES	DESCRIPTION	MOUNTED
1200	for microbore with threaded end covers and “TECNO-MIR” microbore	with clamps code 1260.Ø.F
	for microbore "MIR" with rolled end covers, cylinders from Ø16 to Ø32	with clamps code 1280.Ø.F
	for microbore "MIR-INOX" with rolled end covers	with clamps code 1280.Ø.FX
1306 - 1307 - 1308	for cylinders from Ø32 to Ø63	with brackets code 1306.A
	for cylinders from Ø80 to Ø125	with brackets code 1306.B
	for cylinders from Ø160 to Ø200	with brackets code 1306.C
1315	for cylinders Ø250 and Ø320 (ISO)	with brackets code 1306.D
1319 - 1320	for cylinders Ø32 and Ø40	with brackets code 1320.A
	for cylinders Ø50 and Ø63	with brackets code 1320.B
	for cylinders Ø80 and Ø100	with brackets code 1320.C
	for cylinders Ø125	with brackets code 1320.D
	for cylinders Ø160	with brackets code 1320.E
	for cylinders Ø200	with brackets code 1320.F
1390 - 1391	for cylinders ECOLIGHT Ø32 and Ø40	with brackets code 1390.A
	for cylinders ECOLIGHT Ø50 and Ø63	with brackets code 1390.B
	for cylinders ECOLIGHT Ø80 and Ø100	with brackets code 1390.C
	for cylinders ECOLIGHT Ø125 - Ø200	with brackets code 1390.D
1500	Compact cylinders "Europe" (from Ø32)	directly on groove
1605	Rodless cylinders	with brackets code 1600.A