Series SA

General

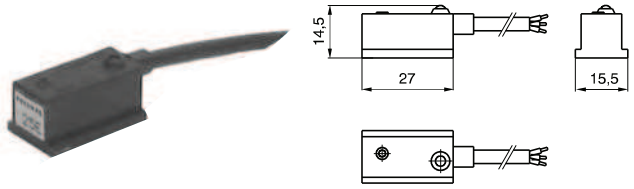
The limit switches, or magnetic sensors, must be mounted on cylinders with magnetic piston.
These, when hit by the magnetic field generated by the piston as it approaches, close the circuit sending an electrical signal to relay, solenoid valve or converse with the controlling electronic system of the machine. There are both ampulla Reed and Hall effect magnetic sensor available. The sensors are attached to the cylinder by a proper clamp, slot or adapter and may have an activation LED indicator.

Note: The magnetic sensors are according to the Directive **EMC 89/336/CEE** and following amendments.

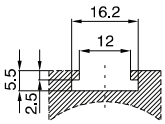
Instruction on how to use the sensors properly

Particular attention should be paid in order not to exceed the wide operating limits shown in the next pages. Besides, the 2 wires sensors have never to be connected to the mains if a load has not been yet connected in series. These are the only cares that, if not followed, may cause damages to the sensor. Besides, please consider that, while loading, the current absorbed by the sensors might be 50% higher that the rated one.
In case of direct current (DC) feeding, the polarity of the connection must be observed: the brown cable must be connected to the plus (+) and the blue one to the minus (-).
For all sensors, particular attention has to be paid to external factors (like, for example, nearby live cables, electromagnetic fields generated by electric motors, nearby metallic bodies, etc.) since they can affect the magnetic field generated by the magnet inside the piston and therefore causing malfunctions.
Electrical cable length must be kept below 10 meters in order to guarantee proper functioning.
If needed, 10 meters cable length can be exceeded; Pneumax suggests the use of an inductor or resistor in series to the load in order to reduce the capacitive behavior of the cable.
In this case, the customer is responsible for the selection of the inductor or resistor value. Pneumax assume no responsibility in case of malfunction.
When using a two wire Reed type sensor always ensure that the correct load is applied in series on any of the two wires.
When using a sensor fitted with the SNAP connector pay attention to the orientation of the connector (see fig. page 6.6) because by inverting the connection the circuit will not be damaged, but the LED will not turn on. In case two or more sensors need to be connected in series, pay attention to the voltage drop generated (around 3V for each sensor), and, in case, use the version designed for in series connection.
Hall effect sensors are longer lasting if compared to the Reed version since they do not include any moving mechanical part.

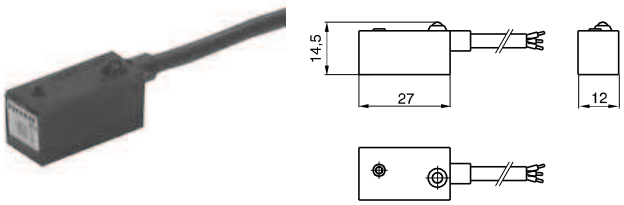
Sensors with 3 wires cable PUR ø 4.2 mm 3x0.34mm²)



Slot detail
type "A"



for cylinders and microbore



for rodless cylinders

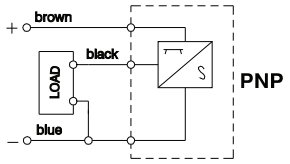
Ordering code

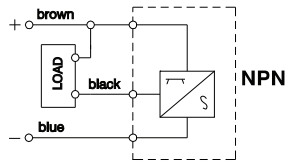
Cylinders and microbore	**1500.HAP**	PNP sensor Hall effect with led, normally open N.O.
	1500.HAN	NPN sensor Hall effect with led, normally open N.O.
Rodless cylinders	**1600.HAP**	PNP sensor Hall effect with led, normally open N.O.
	1600.HAN	NPN sensor Hall effect with led, normally open N.O.

Technical characteristics

Maximum permanent current	0.5A
Voltage range	10 - 30V DC
Power (inductive load)	10W
Maximum voltage drop	2V
Working temperature	-20°C - 70°C
Cable section	PUR 4.2mm 3x0.34 mm²
Degree of protection	IP 65
Connecting time	0.8 μs
Disconnecting time	0.3 μs
Average working period	10⁹ cicles
Repetition of intervention point	± 0.1 mm
Type of contact	N.O.

Diagrams and connections



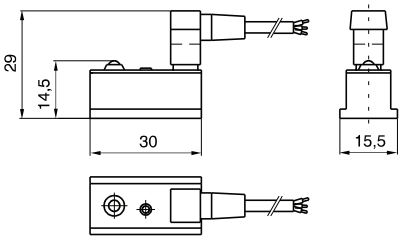


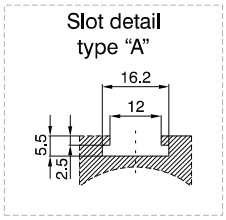
These sensors can be used on cylinders series:

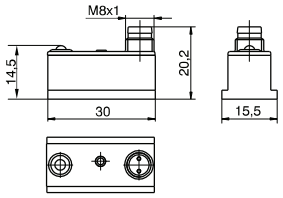
SERIES	DESCRIPTION	MOUNTED
1200	for microbore with threaded end covers and "TECNO-MIR" microbore	with clamps code 1260.Ø.F
	for microbore "MIR" with rolled end covers, cylinders from Ø16 to Ø32	with clamps code 1280.Ø.F
	for microbore "MIR-INOX" with rolled end covers	with clamps code 1280.Ø.FX
1306 - 1307 - 1308	for cylinders from Ø32 to Ø63	with brackets code 1306.A
	for cylinders from Ø80 to Ø125	with brackets code 1306.B
	for cylinders from Ø160 to Ø200	with brackets code 1306.C
1315	for cylinders Ø250 and Ø320 (ISO)	with brackets code 1306.D
1319 - 1320	for cylinders Ø32 and Ø40	with brackets code 1320.A
	for cylinders Ø50 and Ø63	with brackets code 1320.B
	for cylinders Ø80 and Ø100	with brackets code 1320.C
	for cylinders Ø125	with brackets code 1320.D
	for cylinders Ø160	with brackets code 1320.E
	for cylinders Ø200	with brackets code 1320.F
1390 - 1391	for cylinders ECOLIGHT Ø32 and Ø40	with brackets code 1390.A
	for cylinders ECOLIGHT Ø50 and Ø63	with brackets code 1390.B
	for cylinders ECOLIGHT Ø80 and Ø100	with brackets code 1390.C
	for cylinders ECOLIGHT Ø125 - Ø200	with brackets code 1390.D
1500	Compact cylinders "Europe" (from Ø32)	directly on groove
1605	Rodless cylinders	with brackets code 1600.A

3 PIN sensor for SNAP connector

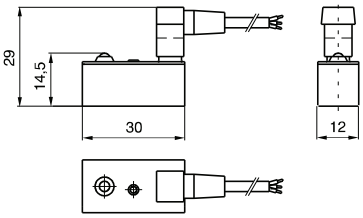
for cylinders and microbore

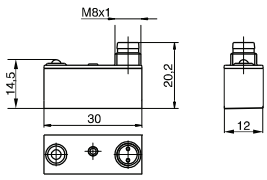






for rodless cylinders





Ordering code

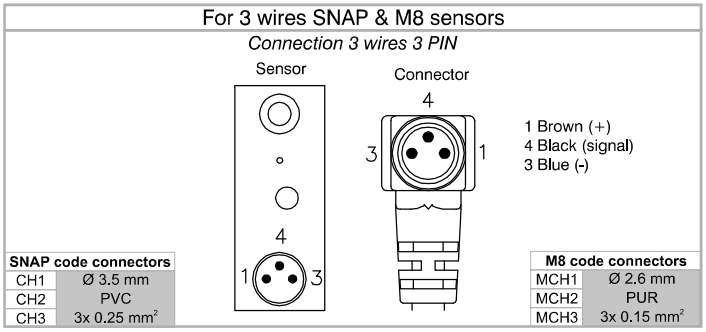
Cylinders and microcylinders	**HS.PA**	PNP sensor Hall effect with led, normally open N.O.
Rodless cylinders	**SHS.PA**	PNP sensor Hall effect with led, normally open N.O.
Cable	**CH1**	connector with 2.5 m. cable 3 wires (PVC Ø3.5 mm 3x0.25 mm^2)
	CH2	connector with 5 m. cable 3 wires (PVC Ø3.5 mm 3x0.25 mm^2)
	CH3	connector with 10 m. cable 3 wires (PVC Ø3.5 mm 3x0.25 mm^2)

3 PIN sensor for SNAP connector + CH1 cable 3 wires (PVC ø3.5 mm 3x0.25 mm^2)

Cylinders and microbore	**HS.PAC1**	PNP sensor Hall effect N.O. with led, with connector and 2.5 m. cable
Rodless cylinders	**SHS.PAC1**	PNP sensor Hall effect N.O. with led, with connector and 2.5 m. cable

3 PIN sensor for M8 connector

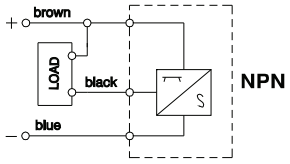
Cylinders and microbore	**HS8.NA**	NPN Hall effect sensor N.O. with LED and M8 plug
	HS8.PA	PNP Hall effect sensor N.O. with LED and M8 plug
Rodless cylinders	**SHS8.NA**	NPN Hall effect sensor N.O. with LED and M8 plug
	SHS8.PA	PNP Hall effect sensor N.O. with LED and M8 plug
Cable	**MCH1**	M8 connector with cable 2.5 m. 3 wires (PUR Ø2.6 mm 3x0.15mm^2)
	MCH2	M8 connector with cable 5 m. 3 wires (PUR Ø2.6 mm 3x0.15mm^2)
	MCH3	M8 connector with cable 10 m. 3 wires (PUR Ø2.6 mm 3x0.15mm^2)

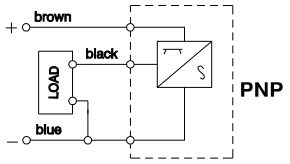


Technical characteristic

Maximum permanent current	0,25A
Voltage range	6 - 30V DC
Power (inductive load)	6W
Maximum Voltage drop	2V
Working temperature	-20°C - 70°C
Cables number	3
Degree of protection	IP 65
Connecting time	0,8 ms
Disconnecting time	0,3 ms
Average working period	10^9 cicles
Repetition of intervention point	± 0,1 mm
Contact normally open	N.O.

Diagrams and connections





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